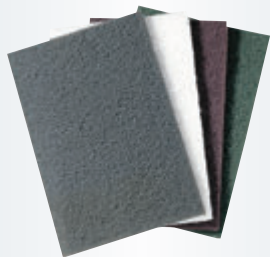


**SVB, Fleece pads**
*Ordering example: A380115023011*

**Packing unit:**

50 pcs. per type

A = reg. Aluminium Oxide

C = Silicon carbide

Description	Quality	Type	wide mm	long mm	Product-Number	recommended for	
SVB 150230	A Medium	red-brown	150	210	A380115023011	① ② ③ ④ ⑤ ⑥ ⑦ ⑧	■
SVB 150230	A Fine	green	150	210	A380115023012	① ② ③ ④ ⑤ ⑥ ⑦ ⑧	■
SVB 150230	A Very Fine	red-brown	150	210	A380115023013	① ② ③ ④ ⑤ ⑥ ⑦ ⑧	■
SVB 150230	C Ultra Fine	grey	150	210	A380115023024	① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨	■

LUKAS-fleece pads are used to remove corrosion and stain from metal surfaces as well as to clean and polish surfaces of any kind of material.

## Material classification

### 1 STEELS AND CAST STEELS

Rm up to 800 N/mm<sup>2</sup>

- common structural steels
- free cutting steels
- case hardened steels
- fine grained structural steels
- extruded steels
- toughened structural steels
- boiler plate
- nitrided steels
- cast steels
- heat treated steels
- heat resistant structural steels

### 2 ALLOYED, TEMPERED STEELS

Rm 800 up to 1200 N/mm<sup>2</sup>

- case hardened steels
- spring steels
- fine grained structural steels
- nitrided steels
- heat treated steels
- wear resistant steels
- bearing steels

### 3 TOOL STEELS Rm up to 1300 N/mm<sup>2</sup>

- 60 - 65 HRC
- high-speed steels
- non-alloyed tool steels
- cold working tool steels
- hot working tool steels

### 4 RUST, ACID AND HEAT RESISTANT STEELS AND CAST STEELS

- austenitic
- ferritic
- ferritic-austenitic
- heat-resistant
- martensitic
- stainless, sulphurized

### 5 CAST IRON

### 6 ALUMINIUM, MAGNESIUM AND COPPER ALLOYS

- over 300 HB
- 200-300 HB
- up to 200 HB
- over 15% Si
- 10-15% Si
- 0,5-10% Si
- below 0,5% Si

### 7 TITANIUM AND NICKEL ALLOYS

- Rm 900 up to 1500 N/mm<sup>2</sup>
- Rm up to 900 N/mm<sup>2</sup>

### 8 PLASTICS, WOOD, RUBBER

### 9 GLASS / CARBIDES

### 10 STONE / TILES / GAS CEMENT

### 11 CONCRETE / REINFORCED CONCRETE

### 12 CERAMIC / FLOOR TILES

### 13 MARBLE

### 14 GRANITE

### 15 FRESHLY POURED CONCRETE

### 16 ASPHALT

● best suitable

○ suitable

■ delivery ex-stock

▲ delivery on request

Ⓢ regrind service, please enquire

## Safety Symbols

(Depending on the product these symbols may vary)



Wear eye protection



Wear hearing protection



Wear a respirator



Read the instructions



Wear gloves



Only permitted with a back-up pad



Not permitted for wet grinding



Not permitted for face grinding



Do not use if damaged



Do not use for freehand cutting